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American Powder Coatings, Inc.

PRODUCT DATA SHEET

PRODUCT DESCRIPTION: POLYESTER/TGIC
PRODUCT NUMBER: T1-BK19-T
COLOR: FLAT BLACK TEXTURE

PHYSICAL PROPERTIES

SPECIFIC GRAVITY: 1.50 ± .05
GEL TIME @ 400 °F: 175-185 sec
FLEXIBILITY:
 IMPACT DIRECT: 160 inch/pounds- Pass
 IMPACT REVERSE: 160 inch/pounds- Pass
GLOSS (60 °): < 10
THICKNESS: 2.0 - 3.0 mils
PENCIL HARDNESS: H - 2H
MEK RESISTANCE (Double-Rubs): 20- Softens & Recovers
VOLATILE ORGANICS (VOCs): < 5%
CONICAL MANDREL: 100% Pass
ADHESION TEST:
 CROSS HATCH: 100% Pass
SALT SPRAY: 1,000 Hrs*
HUMIDITY: 1,000 Hrs*
QUV: 1,000 Hrs*
***** with proper pretreatment and application*****

APPLICATION

METHOD: Electrostatic Spray
VOLTAGE: 70 KVA
CURE CYCLE: 10 min @ 400 °F:
RECOMMENDED FILM THICKNESS: 2.0 - 3.0 mils
SUBSTRATE: CRS/Bonderite 1000
CALCULATED COVERAGE (@ 1 mil): 128 sqft
USAGE: Functional/Decorative Coatings

STORAGE CONDITIONS: Store in cool, dry area (max. 80 °F)

The above information is considered to be accurate based on data received from our raw material suppliers. While this information is believed to be reliable, no warranty is issued for the accuracy of this data or for which American Powder Coatings, Inc. assumes legal liability for results to be obtained from the use thereof.